

**AMENDMENTS TO THE CLAIMS**

**This listing of claims will replace all prior versions and listings of claims in the application:**

**LISTING OF CLAIMS:**

Claims 1-16 (canceled).

Claim 17 (original): An ink supporter comprising:

an ink permeation member provided at a portion corresponding to a printer head, said ink permeation member being obtained by producing a flexible polyurethane foam by using a foamable raw material containing a polyol, an isocyanate, a catalyst, and a foaming agent, and making said flexible polyurethane foam contain a surface active agent; and

an ink absorbing member being in contact with said ink permeation member, said ink absorbing member being obtained by producing a flexible polyurethane foam by using a foamable raw material containing a polyol, an isocyanate, a catalyst, and a foaming agent, and thermally compressing said flexible polyurethane foam at a compression magnification of 2 to 20 times by a hot press.

Claim 18 (original): An ink supporter according to claim 17, wherein said ink absorbing member contains a surface active agent.

Claim 19 (original): An ink supporter according to claim 17, wherein the number of cells of said flexible polyurethane foam for forming said ink absorbing

member is in a range of 20 pieces/25 mm or more.

Claim 20 (original): An ink supporter according to claim 19, wherein the number of cells of said flexible polyurethane foam for forming said ink absorbing member is in a range of 40 to 150 pieces/25 mm or more.

Claim 21 (original): An ink supporter according to any one of claims 17 to 20, wherein said ink permeation member is produced by preparing a flexible polyurethane foam by using a foamable raw material containing a polyol, an isocyanate, a catalyst, and a foaming agent; dipping said flexible polyurethane foam in water in which a surface active agent is dispersed; and squeezing water from said flexible polyurethane foam thus treated and then drying said flexible polyurethane foam, to make said surface active agent adhere on the surface of said flexible polyurethane foam.

Claim 22 (original): An ink supporter according to any one of claims 17 to 20, said surface active agent is a denatured sodium succinate.

Claim 23 (original): An ink supporter according to claim 22, wherein the amount of said denatured sodium succinate adhering on said flexible polyurethane foam is in a range of 1 to 500,000 g per 1 m<sup>3</sup> of said polyurethane foam.

Claim 24 (original): An ink supporter according to claim 22, wherein the amount of said denatured sodium succinate adhering on said flexible polyurethane foam is in a range of 1,000 to 20,000 g per 1 m<sup>3</sup> of said polyurethane

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foam.

Claim 25 (original): An ink supporter according to any one of claims 17 to 20, wherein said ink absorbing member is formed of a plurality of ink absorbing layers; and

the ink absorbing abilities of said plurality of said ink absorbing layers are set such that said ink absorbing layer located farther from said ink permeation member has a higher ink absorptivity.

Claim 26 (original): An ink supporter according to claim 25, wherein the thermal compression magnifications of said plurality of ink absorbing layers are set such that said ink absorbing layer located farther from said ink permeation member has a higher thermal compression magnification.